



from vessels up to 80,000 dwt at a rated capacity of 1,200t/h. The usual 24-hour-a-day operation of the terminal means that planned stoppages offer a valuable maintenance resource.

Learning that the terminal was pausing operations for a longer service stop, it was decided that Bruks Siwertell would work closely, but remotely, with a third-party contractor to use the opportunity to carry out a more significant program of critical maintenance on the unloader.

This included work on the vertical conveyor arm, such as replacing the conveyor casing, transport screws and a new inlet feeder. On the horizontal conveyor, transport screws were also replaced, along with removing and replacing wear plates and casings, where necessary, replacing bearings and the gearbox, with a similar undertaking on the gantry conveyor.

Some damaged areas were also noted on the conveyor supports, but these were able to be scheduled to a later service.

A combination of determination and teamwork over different communication platforms and video calls, along with the use of 3D-modeling, instructions, drawings and various pictures from previous, similar projects, worked together to achieve a timely, turnkey, remote service project.

The result is an unloader in excellent working condition with no vibrations and running smoothly. Operator feedback notes that it is running so much better than the old screw set.